# Instructions for Use 4981.83 - Advantix Cleviva mounting flange



for Advantix Cleviva shower channel and Advantix Cleviva shower channel base unit

**Model** 4981.83





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## 1 About these instructions for use

Trade mark rights exist for this document; for further information, go to *viega.com/legal*.

### 1.1 Target groups

The information in this instruction manual is directed at the following groups of people:

Heating and plumbing experts and trained personnel

Individuals without the abovementioned training or qualification are not permitted to mount, install and, if required, maintain this product. This restriction does not extend to possible operating instructions.

The installation of Viega products must take place in accordance with the general rules of engineering and the Viega instructions for use.

## 1.2 Labelling of notes

Warning and advisory texts are set aside from the remainder of the text and are labelled with the relevant pictographs.



#### DANGER!

This symbol warns of possible life-threatening injury.



#### **WARNING!**

This symbol warns of possible serious injury.



#### **CAUTION!**

This symbol warns of possible injury.



#### NOTICE!

This symbol warns of possible damage to property.



This symbol gives additional information and hints.



#### 1.3 About this translated version

This instruction for use contains important information about the choice of product or system, assembly and commissioning as well as intended use and, if required, maintenance measures. The information about the products, their properties and application technology are based on the current standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW).

Some passages in the text may refer to technical codes in Europe/Germany. These should serve as recommendations in the absence of corresponding national regulations. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this manual: The information herein is not binding for other countries and regions; as said above, they should be understood as a recommendation.



## 2 Product information

#### 2.1 Intended use

#### 2.1.1 Areas of application

The Advantix Cleviva mounting flange is intended for mounting on a Advantix Cleviva shower channel base unit.

#### 2.1.2 Media

- The short-term temperature of the wastewater may reach up to 95° C. The temperature must be considerably lower in constant operation.
- The pH value must be higher than four but lower than ten.

It is not permitted to introduce wastewater, which could damage the product material.

## 2.2 Required accessories

For complete assembly an Advantix Cleviva sealing collar (model 4981.82), an Advantix Cleviva shower channel profile (model 4981.30, 4981.31 or 4981.32) and a shower channel inlay (model 4981.50 or 4981.60) are required.



# 3 Assembly

# 3.1 Installation dimensions

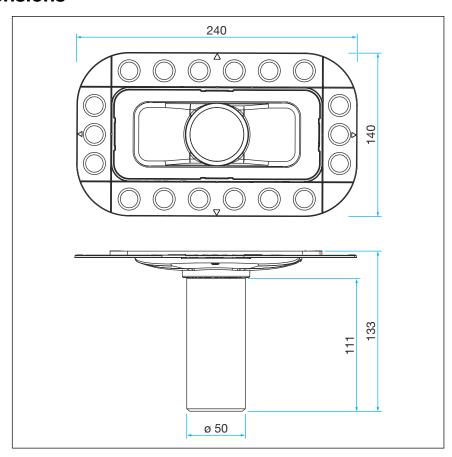


Fig. 1: Dimensions

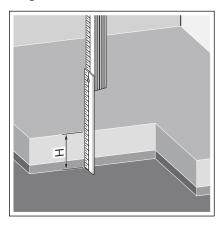


# 3.2 Shortening the mounting flange

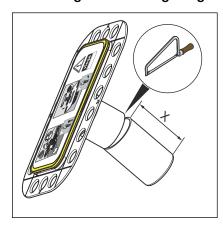


The tiler set has to be handed over to the person responsible for the bonded sealing (tiler).

# Determining the installation height



#### Shortening the mounting flange



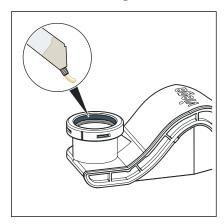
- Shorten the dimension X on the mounting flange.
  - X = 155 mm H
- Deburr the mounting flange.



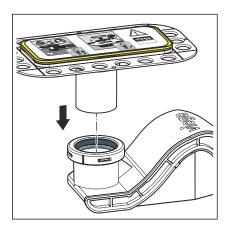
The height can be increased using a commercially available HT pipe DN50.



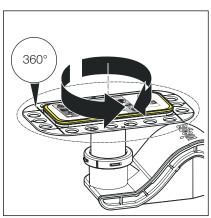
# 3.3 Fitting the mounting flange



Apply a coat of lubricant for plastic pipes to the inside of the profile seal.



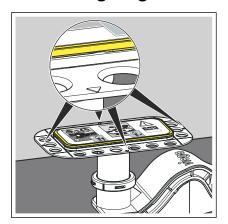
Push the flange into the odour trap as far as it will go.



The flange can be rotated around 360°.



## 3.4 Aligning and connecting

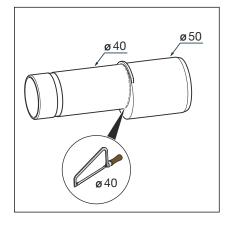


Position the odour trap.

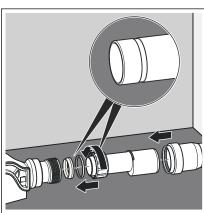
The arrows on the flange acts as alignment aids.

**INFO!** Fit a sound insulation mat beneath the odour trap as an option. Do not use retaining clips when using the sound insulation mat!

- 8 mm, art. no. 791 650
- 3 mm, art. no. 790 448

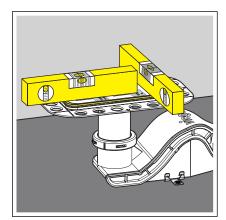


■ Shorten the connection pipe as required.



- Push the sliding ring and the wedge seal onto the connection pipe.
- Position the wedge seal on the groove.
- Screw the connection pipe to the odour trap using the union nut.
- Connect the drain to the wastewater system.





Align the flange horizontally in all directions and fasten.

**INFO!** Viega recommends using the fixing set included in the scope of delivery. Information for installation of the fixing set can be found in the instructions for use.



#### Wall mounting



Can be installed only in front of a plastered wall or a prefabricated wall.

The distances to the shower channel profile depend on the positioning of the odour trap.

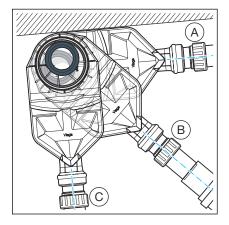


Fig. 2: Interval to wall, odour trap model 4981.11 / 4981.81

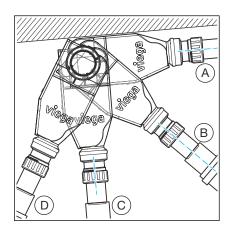
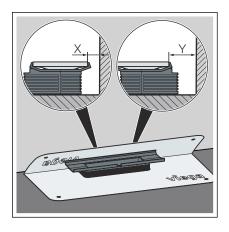


Fig. 3: Interval to wall, odour trap model 4981.10 / 4981.80

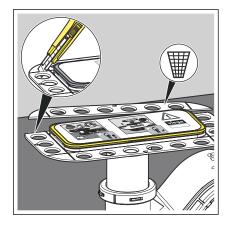


- X = minimum interval to wall
- Y = maximum interval to wall

Interval to wall, odour trap model 4981.11 / 4981.81			
interval	Α	В	С
Minimum X	27–31 mm	16–20 mm	14–18 mm
Maximum Y	36–40 mm	25–29 mm	23–24 mm

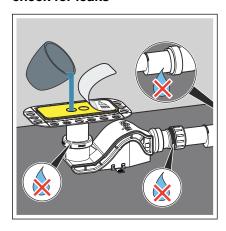


Interval to wall, odour trap model 4981.10 / 4981.80				
interval	Α	В	С	D
Minimum X	14–18 mm	0–10 mm	0–10 mm	18–22 mm
Maximum Y	30–34 mm	22–26 mm	22–26 mm	32–36 mm



Cut the side of the reinforcement area on the wall with a blade. The flooring height (bonded sealing + adhesive + tiles) must not exceed 30 mm.

#### check for leaks



Lining with screed

- Lift up the label.
- Fill the drain unit with water.
- Check the drain casing and the connection line for leaks.
- Re-affix the label.





#### **NOTICE!**

#### Product damage due to improper installation

If cavities form during the lining of the shower channel, leaks may occur when pressure is applied.

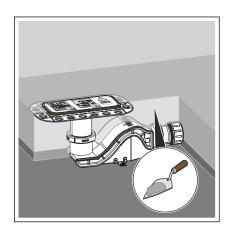
Inform the subsequent workers that the shower channel must be fully lined and that there must be no cavities generated.



The screed and floor tiles must be laid at an incline of 1–2 % in the direction of the shower channel.

#### Requirement:

- The site protection has been mounted.
- Line the shower channel with screed.
- Fill with screed to the upper edge of the site protection.



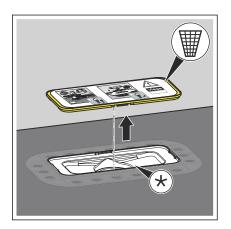


#### 3.5 Installation in tiled floors

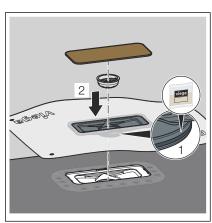
#### 3.5.1 Sealing the shower channel



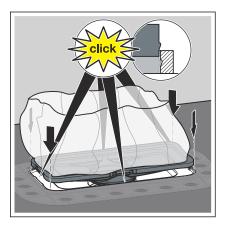
- The seal set has to be handed over to the person responsible for the bonded sealing (tiler).
- Only use the sealing accessories included in the scope of delivery.
- For wall mounting, work the sealing collar on the upright wall into the bonded sealing.



Remove and dispose of the pre-mounted site protection.
The flange must be clean and free from material residue.

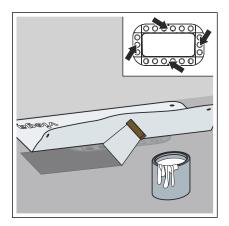


- Grease the sealing element.
- Clip the sealing collar into the flange.
- Check that the sealing element is properly positioned.
- Fit the sieve insert.
- Insert the wooden site protection.



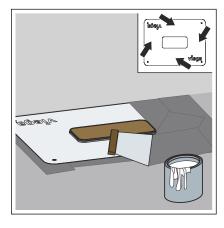
Push the sealing collar into the flange as far as it will go. All four fixing points must engage.





# **INFO!** Observe the bonded sealing manufacturer's instructions for use.

- Fold together the sealing collar.
- Apply the first layer of bonded sealing generously onto the screed and the flange.
- Push the sealing collar in the still liquid bonded sealing, without wrinkles.



Once the first layer has dried, apply the second layer of the bonded sealing generously onto the sealing collar and screed.



#### 3.5.2 Mounting height adjustment piece and shower channel profile

#### **Determining dimensions**

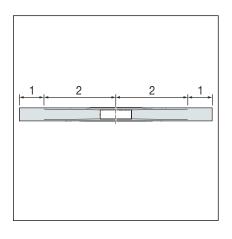


The shower channel profile can be shortened.

Coloured profiles can be likewise shortened. When the coloured profile (PVD-coated) is shortened, the stainless steel base material is visible at the cut edges. Mount the shortened profile so that the cut edge is not visible.

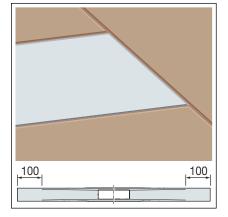
The shower channel profile is divided into two drain zones.

- 1 Drain zone (flat, no incline)
- 2 Drain zone (with internal incline)



The shower channel profile can be shortened by up to 100 mm at the ends of the drain zone.

To be able to achieve individual profile lengths, the shower channel profile and the tiles are at the same height.



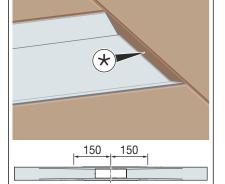
#### Shortening range of drain zone

Profile length	Shortening range
800 mm	600–800 mm
1000 mm	800–1000 mm
1200 mm	1000–1200 mm

\* Offset between shower channel profile and tile

In the drain zone, the shower channel profile can be shortened to a minimum installation length of 150 mm from centre of the drain.

The resultant offset between the shower channel profile and the tile can be closed with a tile end rail or with silicon.

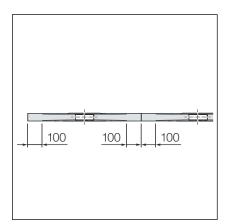




If channel solutions >1200 mm are required, the standard lengths of 800, 1000 and 1200 mm can be combined with one another.

To avoid an offset when laying several profiles, shorten the profiles only at the drain zone (max. 100 mm).

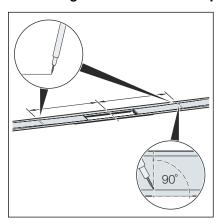




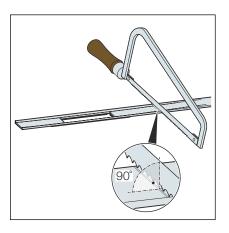
#### Shortening range of drain zone for extended shower channel profiles

Profile length	Shortening range
2 x 800 mm	1200–1600 mm
2 x 1000 mm	1600–2000 mm
2 x 1200 mm	2000–2400 mm

#### Shortening the shower channel profile



Determine the required dimension and mark at right angles.



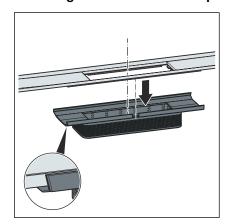
Using a handsaw, shorten the shower channel profile at right angles and deburr.

Alternatively, the shower channel profile can be shortened using an electric metal slitting disc or a speed-restricted angle grinder with suitable stainless steel slitting disc.

**NOTICE!** To prevent corrosion, the tools must not have been used beforehand for processing ferrous materials.

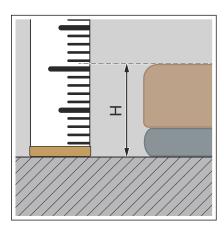


#### Mounting the shower channel profile



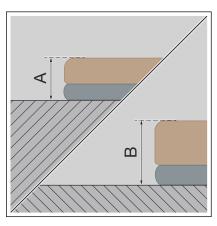
Insert the shower channel profile into the height adjustment piece as far as it will go.

Make sure that shower channel profile protrusion sits exactly in the recess of the height adjustment piece.



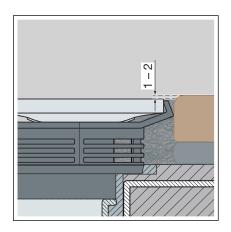
Determine the flooring height H.

**INFO!** For fault-free drainage, Viega recommends laying the floor covering 1–2 mm higher than the shower channel profile.

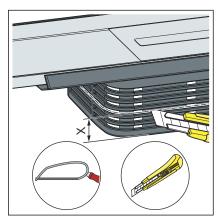


Due to the stepless shortening of the top, an installation height of at least A 12 mm to B 30 mm is possible for tiles and tile adhesive.

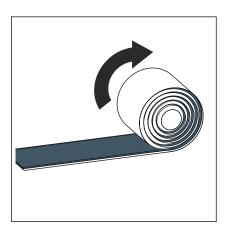




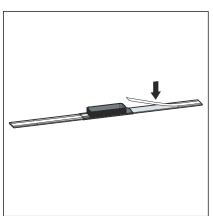
Lay the floor covering 1–2 mm higher than the shower channel profile.



Dimension X = 30 mm - HShorten dimension X along the cutting aid and deburr.



Unroll the butyl tape and cut to size.

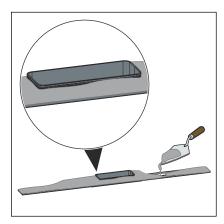


Stick the butyl tape centrally on the underside of the shower channel profile.



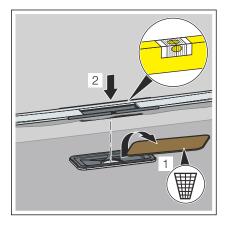


Remove the protective cover.

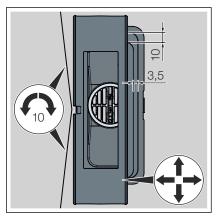


# NOTICE! The flexural strength of the tile adhesive must conform to at least Class S1.

Apply the tile adhesive over the entire underside of the shower channel profile and the height adjustment piece.

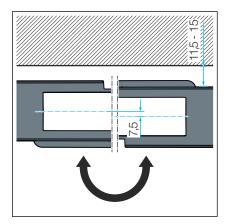


- Remove the wooden site protection.Do not damage the bonded sealing.
- Insert the shower channel profile and the height adjustment piece.



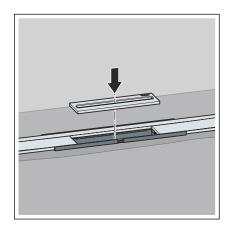
- Align the shower channel profile and the height adjustment piece horizontally.
  - The shower channel profile can be radially rotated by max.10 mm (with a 1200 mm shower channel profile).
  - To adjust the shower profile to the tile pattern, the height adjustment piece can be moved on the long side by 3.5 mm and on the head side by 10 mm.



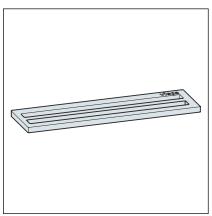


■ The shower channel profile can be offset by 11.5–15 mm by rotating the top through 180°.

After alignment, fasten the height adjustment piece with tile adhesive.

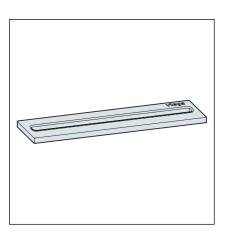


Fit the shower channel inlay.



Two insert variants are available:

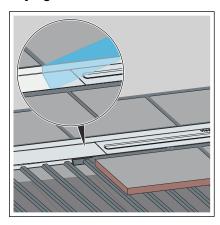
■ Inlet opening double, model 4981.60



■ Inlet opening single, model 4981.50



#### Laying the floor tiles



- Apply the tile adhesive.
- Lay the floor tiles up to the shower channel profile.
- Seal any gaps between tile and grate element with a suitable filler material or joint filler.
- Remove the protective cover from coloured profiles.

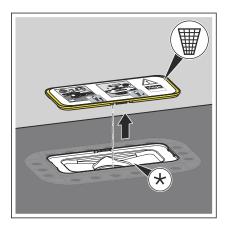


## 3.6 Installation in self-levelling coating

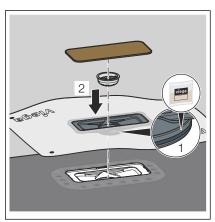
#### 3.6.1 Sealing the shower channel



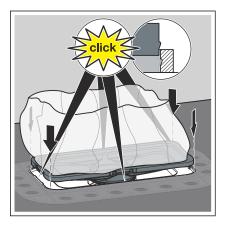
- The seal set has to be handed over to the person responsible for the self-levelling coating (tiler).
- Only use the sealing accessories included in the scope of delivery.
- For wall mounting, work the sealing collar on the upright wall into the self-levelling coating or the bonded sealing.



Remove and dispose of the pre-mounted site protection.
The flange must be clean and free from material residue.



- Grease the sealing element.
- Clip the sealing collar into the flange.
- Check that the sealing element is properly positioned.
- Fit the sieve insert.
- Insert the wooden site protection.



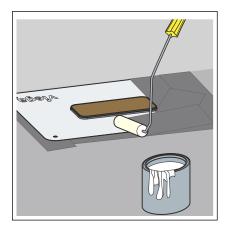
Push the sealing collar into the flange as far as it will go. All four fixing points must engage.





# **INFO!** Observe the usage notes of the self-levelling coating manufacturer.

- Fold together the sealing collar.
- Prime the screed with the first layer of primer (e.g. with Arturo EP).
- Push the sealing collar in the still liquid primer without wrinkles.



Once the first layer has dried, apply the second layer of primer generously onto the sealing collar and screed.



#### 3.6.2 Mounting height adjustment piece and shower channel profile

#### **Determining dimensions**

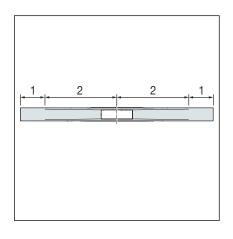


The shower channel profile can be shortened.

Coloured profiles can be likewise shortened. When the coloured profile (PVD-coated) is shortened, the stainless steel base material is visible at the cut edges. Mount the shortened profile so that the cut edge is not visible.

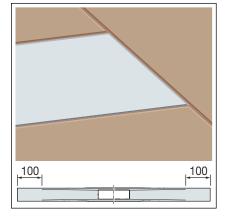
The shower channel profile is divided into two drain zones.

- 1 Drain zone (flat, no incline)
- 2 Drain zone (with internal incline)



The shower channel profile can be shortened by up to 100 mm at the ends of the drain zone.

To be able to achieve individual profile lengths, the shower channel profile and the tiles are at the same height.



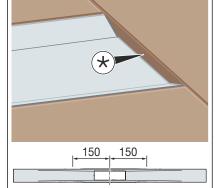
#### Shortening range of drain zone

Profile length	Shortening range
800 mm	600–800 mm
1000 mm	800–1000 mm
1200 mm	1000–1200 mm

\* Offset between shower channel profile and tile

In the drain zone, the shower channel profile can be shortened to a minimum installation length of 150 mm from centre of the drain.

The resultant offset between the shower channel profile and the tile can be closed with a tile end rail or with silicon.

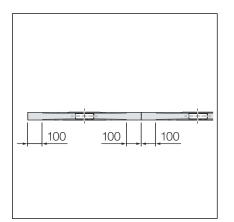




If channel solutions >1200 mm are required, the standard lengths of 800, 1000 and 1200 mm can be combined with one another.

To avoid an offset when laying several profiles, shorten the profiles only at the drain zone (max. 100 mm).

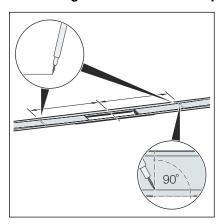




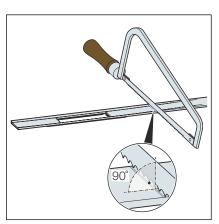
#### Shortening range of drain zone for extended shower channel profiles

Profile length	Shortening range
2 x 800 mm	1200–1600 mm
2 x 1000 mm	1600–2000 mm
2 x 1200 mm	2000–2400 mm

#### Shortening the shower channel profile



Determine the required dimension and mark at right angles.



Using a handsaw, shorten the shower channel profile at right angles and deburr.

Alternatively, the shower channel profile can be shortened using an electric metal slitting disc or a speed-restricted angle grinder with suitable stainless steel slitting disc.

**NOTICE!** To prevent corrosion, the tools must not have been used beforehand for processing ferrous materials.

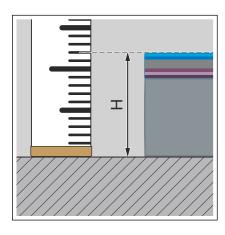


#### Mounting the shower channel profile

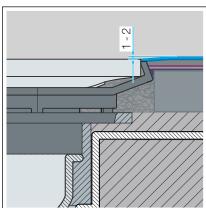


Insert the shower channel profile into the height adjustment piece as far as it will go.

Make sure that shower channel profile protrusion sits exactly in the recess of the height adjustment piece.

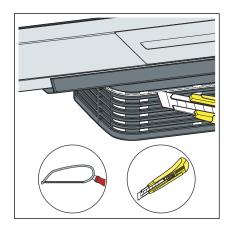


Determine the flooring height H.

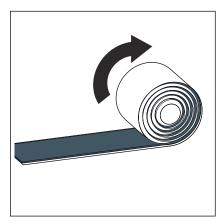


**INFO!** For fault-free drainage, Viega recommends laying the floor covering 1–2 mm higher than the shower channel profile.





■ Cut the height adjustment piece to the length of 12 mm and deburr.



Unroll the butyl tape and cut to size.

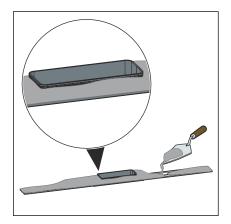


Stick the butyl tape centrally on the underside of the shower channel profile.



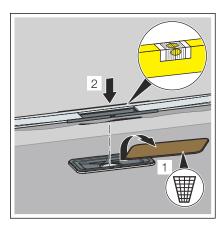
Remove the protective cover.



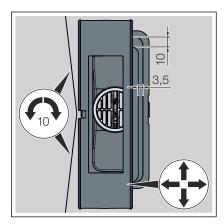


# **NOTICE!** The flexural strength of the tile adhesive must conform to at least Class S1.

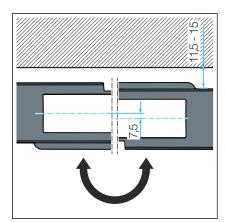
Apply the tile adhesive over the entire underside of the shower channel profile and the height adjustment piece.



- Remove the wooden site protection.
- Insert the shower channel profile and the height adjustment piece.
- To prevent the scratch filler or self-levelling coating from running in, seal the area between height adjustment piece and drain with tile adhesive.
- Remove excess tile adhesive that has squeezed out at the sides of the profile.



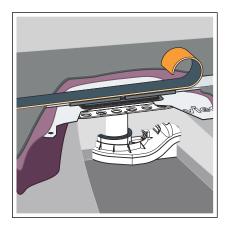
- Align the shower channel profile and the height adjustment piece horizontally.
  - The shower channel profile can be radially rotated by max. 10 mm (with a 1200 mm shower channel profile).
  - To adjust the shower profile to the tile pattern, the height adjustment piece can be moved on the long side by 3.5 mm and on the head side by 10 mm.



The shower channel profile can be offset by 11.5–15 mm by rotating the top through 180°.

After alignment, fasten the height adjustment piece with tile adhesive.





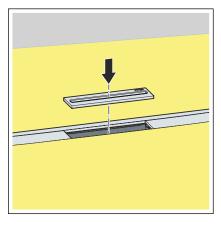
- To prevent the self-levelling coating being applied to the profile, mask the profile (e.g. with foam rubber tape or XPS foam sheet).
- Apply the scratch filler (e.g. Arturo EP) according to the manufacturer's instructions. Completely integrate the profile into the scratch filler.



Once the scratch coat has dried, apply the self-levelling coating and sealant (e.g. Arturo PU) according to the manufacturer's instructions.

**INFO!** To prevent water accumulating on the shower channel profile, apply the self-levelling coating 1–2 mm higher than the profile.

- When the self-levelling coating has cured, remove the foam rubber tape or XPS foam sheet from the profile.
- Deburr the edge at the transition to the profile and clean.



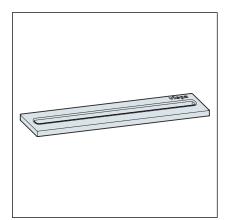
Fit the shower channel inlay.



Two insert variants are available:

■ Inlet opening double, model 4981.60





■ Inlet opening single, model 4981.50



## 4 Care

# 4.1 Care tips

Normal soap or a mild cleaning agent can be used for regular maintenance and prevention of lime scale on the grate and frame. Use no scouring agent or abrasive objects.

Strong stains, even around the drain unit and the odour trap, can be removed using typical household cleaner. Rinse the detergent very thoroughly with clear water after the prescribed dwell time. There should be no residue on the components.



# 5 Disposal

Separate the product and packaging materials (e. g. paper, metal, plastic or non-ferrous metals) and dispose of in accordance with valid national legal requirements.



