# **Instructions for Use**

# Multiplex drain and overflow functional unit







# Table of contents

1	About the	se instructions for use	3
	1.1 Target	3	
	_	3	
		this translated version	
2	Product ir	nformation	5
	2.1 Intende	5	
		Areas of use	
	2.2 Produc	et description	5
	2.2.1	Overview	5
	2.2.2	Technical data	6
	2.3 Accessories		7
3	Handling_		9
	3.1 Assembly information		9
	3.1.1	Mounting conditions	9
	3.1.2		
	3.1.3	Required tools and materials	9
	3.2 Assem	bly	10
	3.2.1	Mounting overflow	10
	3.2.2	Mounting the drain	10
	3.2.3	Connecting overflow and drain	
	3.2.4	Connecting the wastewater system	
	3.2.5	Mounting equipment set	
	3.2.6	Leakage test	14
	3.3 Contro	ol	14
	3.4 Maintenance		15
	3.5 Dienos	15	



# 1 About these instructions for use

Trade mark rights exist for this document, further information can be found at *viega.com/legal*.

## 1.1 Target groups

The information in this instruction manual is directed at the following groups of people:

- Heating and sanitary professionals and trained personnel
- Operators
- Consumers

It is not permitted for individuals without the abovementioned training or qualification to mount, install and, if required, service this product. This restriction does not extend to possible operating instructions.

The installation of Viega products must take place in accordance with the general rules of engineering and the Viega instructions for use.

# 1.2 Labelling of notes

Warning and advisory texts are set aside from the remainder of the text and are labelled with the relevant pictographs.



#### **DANGER!**

This symbol warns against possible life-threatening injury.



#### **WARNING!**

This symbol warns against possible serious injury.



#### **CAUTION!**

This symbol warns against possible injury.



#### **NOTICE!**

This symbol warns against possible damage to property.



Notes give you additional helpful tips.



#### 1.3 About this translated version

This instruction for use contains important information about the choice of product or system, assembly and commissioning as well as intended use and, if required, maintenance measures. The information about the products, their properties and application technology are based on the current standards in Europe (e. g. EN) and/or in Germany (e. g. DIN/DVGW).

Some passages in the text may refer to technical codes in Europe/ Germany. These should serve as recommendations in the absence of corresponding national regulations. The pertinent national laws, standards, regulations and guidelines, as well as other technical guidelines, have priority over German/European guidelines in this manual: The information is not binding for other countries and territories and should, as mentioned, be considered as support.



# 2 Product information

#### 2.1 Intended use

#### 2.1.1 Areas of use



#### **NOTICE!**

#### Risk of damage due to unsuitable liquids.

To avoid damaging the drain, only introduce the following liquids:

- Liquids with a pH-value higher than 4
- typical household wastewater with temperatures up to 95 °C

The Multiplex drain/overflow is a combined drain and overflow with odour trap for bathtubs with a 52 mm drain hole.

The drain/overflow is suitable for standard bathtubs with the drain on the head end.

Detailed information regarding all bathtub models and the corresponding Viega drains / overflows can be found in the catalogue or on the Internet.

An equipment set with rotatable rosette and valve cone must be purchased separately.

# 2.2 Product description

#### 2.2.1 Overview

The following components are included in the scope of delivery of the Multiplex drain / overflow:



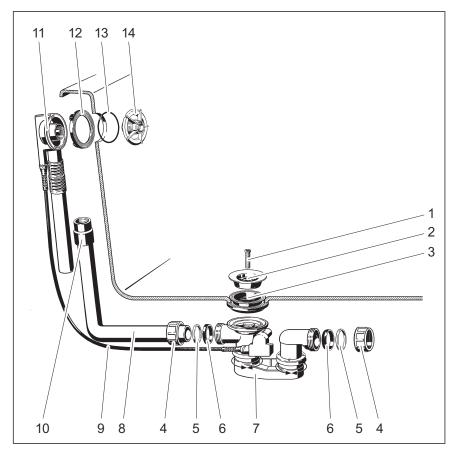


Fig. 1: Component overview

- 1 fixing screw
- 2 valve top
- 3 double seal
- 4 union nut
- 5 sliding ring
- 6 seal
- 7 odour trap
- 8 overflow pipe
- 9 Bowden cable
- 10 sleeve
- 11 overflow unit
- 12 profile seal
- 13 O-ring
- 14 fixing flange

#### 2.2.2 Technical data

Drainage capacity (at an accumulation height of 300 mm)	0.87 l/s
Overflow capacity (at an accumulation height of 60 mm)	0.63 l/s
Diameter of bathtub drain hole	52 mm
DN (nominal diameter) drain socket	40 mm



Length of Bowden cable	560 mm
Length	100–260 mm
Height	180–400 mm
Dimensions and installation depth	♦ Chapter 3.1.2 'Installation dimensions' on page 9
Water seal level	50 mm

#### 2.3 Accessories



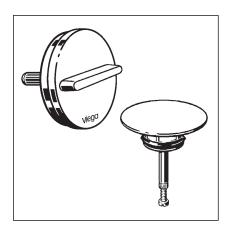
The accessories shown here are not included in the scope of delivery. If required, it must be purchased separately.

#### Required accessories

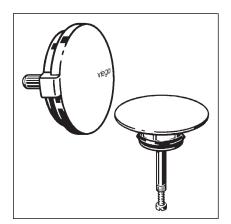
#### **Equipment sets**

As this product is a the functional unit (without rotatable rosette and valve cone), you require an equipment set to enable complete mounting. Equipment sets contain a rotatable rosette for the overflow and a valve cone for the drain of the functional unit. You can find a choice of different models in various designs in the catalogue.

Equipment set Multiplex Visign M3: model 6154.0







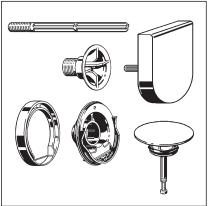
#### Equipment set Multiplex Visign M5: model 6162.01

#### **Optional accessories**

#### Equipment set with water level increase

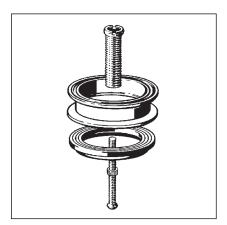
The water level of the overflow can be increased by 5 cm with the equipment set. The equipment set contains a rotatable rosette, a fixing flange, a valve cone, a fixing screw, a flange cover and a mounting aid for the drain of the functional unit.





#### Multiplex extension set

It is possible to extend the odour trap below the bathtub in the case of bathtubs with a very thick floor. The extension set, model 6161.7, is available for such cases.





# 3 Handling

## 3.1 Assembly information

#### 3.1.1 Mounting conditions

The following requirements exist for the mounting of the drain / over-flow:

- The bathtub is installed.
- The drainage line is installed all the way to the bathtub.
- The underside of the bathtub is accessible.

#### 3.1.2 Installation dimensions

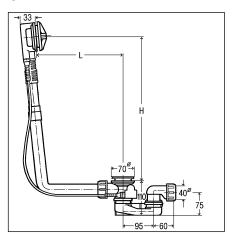


Fig. 2: Dimensional drawing

The following values are valid for L (length) and H (height):

L = 100-260 H = 180-400

#### 3.1.3 Required tools and materials

Tool

The following tools are required for mounting:

- socket spanner (SW 14)
- fine-toothed saw
- flat-blade screwdriver

#### **Material**

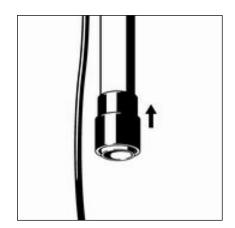


The following material must be purchased separately and must be available during mounting:

equipment set

# 3.2 Assembly

#### 3.2.1 Mounting overflow

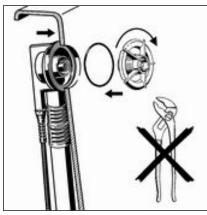


Proceed as follows to the mounting of the overflow:

Push the rubber sleeve onto the pipe of the overflow unit.
The lower edge must be flush with the edge of the overflow pipe.



Fit profile seal in the overflow unit.

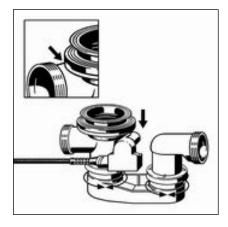


- Place the O-ring in the annular gap of the fixing flange.
- Hold the overflow unit on the overflow opening of the bathtub from the outside.
- Screw the fixing flange into the overflow unit by hand.
  Pliers or other tools may damage the fixing flange. Only turn the fixing flange by hand.

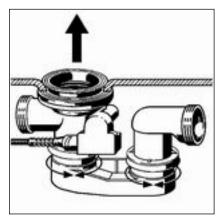
#### 3.2.2 Mounting the drain

Proceed as follows to mount the drain:

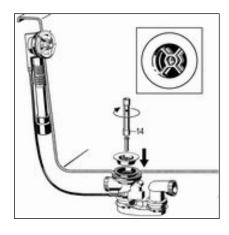




- Place the double seal onto the drain unit in such a way that the recess is positioned above the connecting pipe.
- ▶ Pull the edge of the double seal over the edge of the drain.



- Hold the drain with double seal onto the drain opening from below.
- Pull the upper part of the double seal through the drain hole.



- Fit the valve top in the double seal.
  - **INFO!** The cross-shaped structures of the drain unit and the valve top must be positioned parallel on top of each other to ensure the full drainage capacity.
- Place the fixing screw in the drain unit and tighten using a socket spanner (size 14).

#### 3.2.3 Connecting overflow and drain

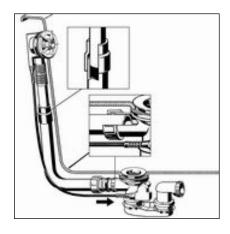
After the overflow and the drain have been mounted, you must connect them both using the overflow pipe. Proceed as follows:

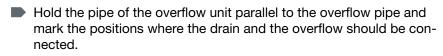




- The overflow is mounted in the overflow opening.
- The drain is securely mounted on the base of the bathtub.

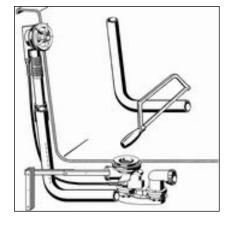
**NOTICE!** Connections where the pipes are not inserted far enough into each other become leaky. For this reason, maintain a minimum insertion depth of 15 mm for every connection.



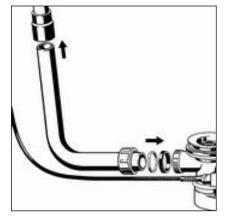


Maintain an insertion depth of at least 15 mm!

Cut the overflow pipe to the marked length and, if necessary, deburr.



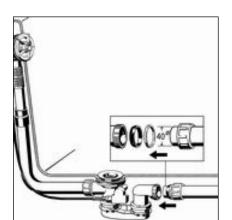
- Push the top end of the overflow pipe into the rubber sleeve.
  Maintain an insertion depth of at least 15 mm!
- Push the union nut, sliding ring and seal onto the bottom end of the
- Screw the union nut on the drain unit.



#### 3.2.4 Connecting the wastewater system

Proceed as follows to connect the drain/overflow to the wastewater system:





#### Requirements:

- The overflow and drain units are installed on the bathtub.
- The connection between overflow and drain has been made.
- The drainpipe has a diameter of 40 mm.
- Push the union nut, sliding ring and sealing onto the drainpipe.
- Screw the union nut on the drain unit.
  Maintain an insertion depth of at least 15 mm!

#### 3.2.5 Mounting equipment set

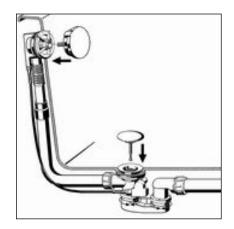


The equipment set is not included in the scope of delivery and must be purchased separately.

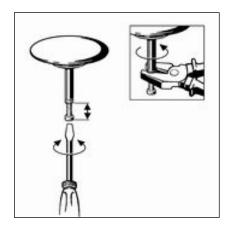
To avoid damage to the rosette and valve cone, only mount the equipment set after finishing all other work on the building site. Proceed as follows:

- Align and fit rotatable rosette.
- Fit valve cone.
- Turn rotatable rosette to check function and alignment.

The opening of the valve cone should be 2–3 cm wide when opened. If necessary, regulate the width of the opening of the valve cone using the adjusting screw (see next step).

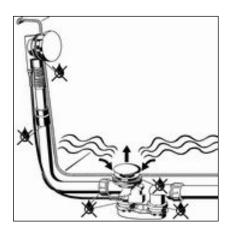






Set the valve cone with the help of the adjusting screw and counter with union nut.

## 3.2.6 Leakage test

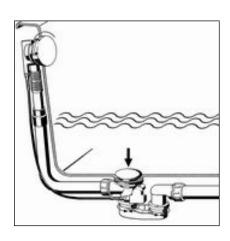


The leakage test is only carried out as a visual inspection.

Check the points marked in the following drawing with particular care:

Check drain/overflow fitting for visible leaks.

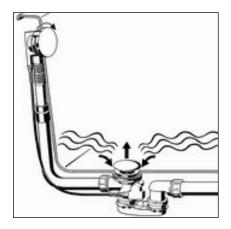
### 3.3 Control



The drain / overflow are controlled via the rotatable rosette on the overflow. Proceed as follows to open or close the drain:

- Turn rotatable rosette to the left.
  - □ The drain closes itself.





- Turn rotatable rosette to the right.
  - □ The drain opens itself.

#### 3.4 Maintenance



# NOTICE!

# Risk of damage due to unsuitable cleaning agent.

The following cleaning agents can damage chrome-plated surfaces and therefore may not be used:

- scouring agent
- abrasive sponges
- lime, plaster or cement dissolver
- solvents or other acidic cleaning agents

Normal soap or a mild cleaning agent can be used for regular care and prevention of lime scale on the rotatable rosette and valve cone. Under no circumstances should scouring agent or scratching objects be used.

Strong stains, even around the drain unit and the siphon, can be removed using typical household cleaner. It should be noted that the cleaning agent should be rinsed off after the prescribed soaking time. There should be no residue on the components.

# 3.5 Disposal

Separate the product and packaging materials (e. g. paper, metal, plastic or non-ferrous metals) and dispose of in accordance with valid national legal requirements.



