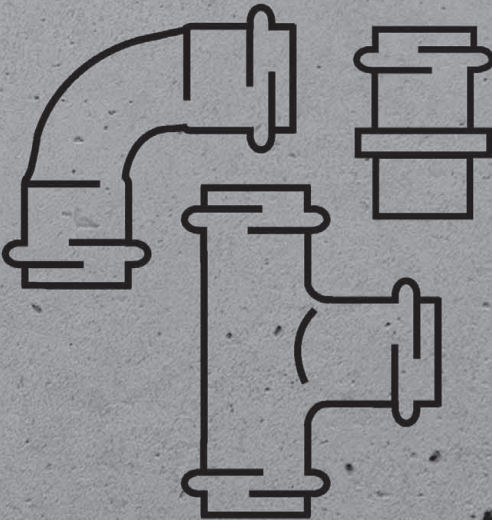


Sanpress Inox G with SC-Contur

Piping technology
stainless steel



Press connector system with press connectors and pipes made of stainless steel material No. 1.4401 in acc. with DIN EN 10088, DVGW worksheet GW 541, gases in acc. with DVGW worksheet G 260 in gas installations in acc. with DGVW-TRGI 2008 (DVGW worksheet G 600) / DVFG-TRF 2012.

- **Liquid gas in the gas phase for domestic and commercial applications, tested in acc. with DVGW worksheet G 5614**
- **Heating oil pipelines for heating oil in acc. with DIN 51603-1 and diesel fuel pipelines for diesel fuel as suction and pressure pipeline in acc. with DINEN 590 under consideration of the building control Z-38.4-184 (d 15-54 only)**

For dimensionally stable pre-wall and concealed installations of manifolds and riser pipes as well as suction and pressure pipes in heating oil installations.

Press connectors

All sizes with SC-Contur – connections, which remain unpressed become visible when the system is filled. The SC-Contur is certified and fulfils the requirements of DVGW worksheet G 5614, point 4.4.1, connectors with forced leakage. During leakage tests with water, Viega guarantees the identification of unpressed connections in the pressure range 0.1 MPa–0,65 MPa, in the case of a dry leakage test with compressed air or noble gases from 22 hPa–0.3 MPa.

Marking

Sanpress Inox G

- yellow dot on the press connection, yellow rectangle and inscription »MOP 5 / GT5«

Connectors made of gunmetal (d 15-28)

- yellow dot on the press connection and yellow rectangle and inscription »MOP 5 / GT1«

Sealing elements

HNBR, yellow

Pipes

Stainless steel laser-welded and made of corrosion-proof stainless steel

Material-No.1.4401 (AISI 316L) (X5CrNiMo 17-12-2), with 2.3 % molybdenum for increased durability; yellow plug

Dimensions/Material

Standard sizes: d 15; 18; 22; 28; 35; 42; 54 made of stainless steel

XL sizes: d 64.0; 76.1; 88.9; 108.0 made of stainless steel

Press connectors with threaded connection d 15-54 made of stainless steel

Press connector with threaded connection d 15-28 made of gunmetal (observe certification for connectors made of gunmetal mentioned below!)

Areas of application

Natural gas/Liquid gas

Heating oil

Diesel fuel

Only connectors with the following marking are approved for gas installations:

Sanpress Inox G

- yellow rectangle and Gas MOP 5/GT5

Connectors made of gunmetal

- yellow rectangle and Gas MOP 5/GT1

Use of the system for application areas and media other than those described here must be agreed with Viega Service Center.

Operating conditions

Gas and liquid gas installations

- Operating temperature -20 °C up to +70 °C
- Operating pressure max. 0.5 MPa
- Operating pressure at HTR requirement 650 °C/30 minutes max. 0.5 MPa (5 bar)

Heating oil/Diesel fuel installations (d 15-54)

- Operating temperature max. 40 °C
- Operating pressure -0.05 up to +0.5 MPa

Certification

Press connectors (d 15–108.0)

- DG-8531BR0333

Connectors made of gunmetal (d 15–28)

- DG-8531BP0069

Use of press tools

The functional safety of the Viega press connector systems is primarily dependent on the perfect condition of the press tools and press machines used. For this reason, for the production of press connections, we recommend the use of Viega press tools and their regular inspection by authorised service points.

Technical data

Press connectors and components are constantly being optimised. If required, the current Z and installation dimensions can be obtained from the download area of the Viega homepage: www.viega.com

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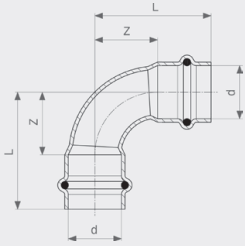
Elbows	4
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GTIN-Code (Global Trade Item Number, previously EAN-Code)

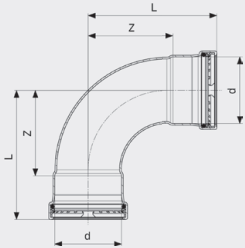
The GTIN-Code composed out of the constant manufacturer number 4015211 and a six-digit article code - in this example 305 611. The exchange of the last six digits against the article code shows the GTIN-Code.

ELBOWS



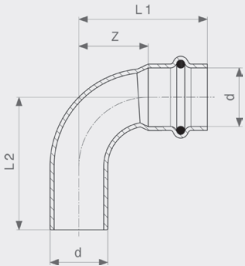
Sanpress Inox G Elbow 90°
- steel non-corroding
Model 0216

article	d	Z	L
485 788	15	16	38
485 795	18	18	40
485 801	22	26	49
485 818	28	34	58
485 825	35	33	59
485 832	42	50	87
485 849	54	65	105



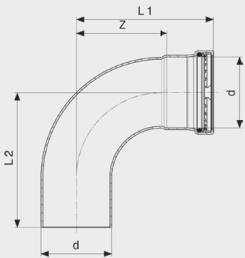
Sanpress Inox G XL Elbow 90°
- steel non-corroding
Model 0216XL

article	d	Z	L
577 476	64.0	84	126
577 483	76.1	99	149
577 490	88.9	114	164
577 506	108.0	138	198



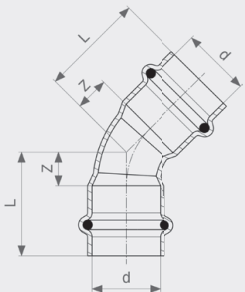
Sanpress Inox G Elbow 90°
- steel non-corroding
Model 0216.1

article	d	Z	L1	L2
486 051	15	16	38	40
486 068	18	18	40	41
486 075	22	26	49	50
486 082	28	34	58	60
486 099	35	42	68	70
486 105	42	50	87	88
486 112	54	65	105	107



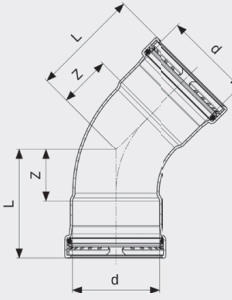
Sanpress Inox G XL Elbow 90°
- steel non-corroding
Model 0216.1XL

article	d	Z	L1	L2
577 513	64.0	84	126	126
577 520	76.1	99	149	146
577 537	88.9	114	164	162
577 544	108.0	138	198	195



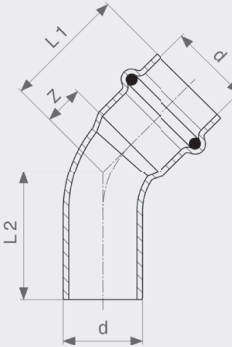
Sanpress Inox G Elbow 45°
- steel non-corroding
Model 0226

article	d	Z	L
486 129	15	7	29
486 136	18	7	29
486 143	22	11	34
486 150	28	14	38
486 167	35	15	41
486 174	42	21	57
486 181	54	27	67



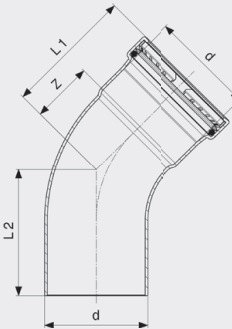
Sanpress Inox G XL Elbow 45°
- steel non-corroding
Model 0226XL

article	d	Z	L
578 251	64.0	39	82
578 268	76.1	46	96
578 275	88.9	52	102
578 282	108.0	61	121



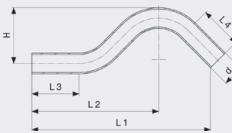
Sanpress Inox G Elbow 45°
- steel non-corroding
Model 0226.1

article	d	Z	L1	L2
486 198	15	7	29	29
486 204	18	7	29	30
486 211	22	11	34	35
486 228	28	14	38	39
486 235	35	15	41	42
486 242	42	21	57	59
486 259	54	27	67	68



Sanpress Inox G XL Elbow 45°
- steel non-corroding
Model 0226.1XL

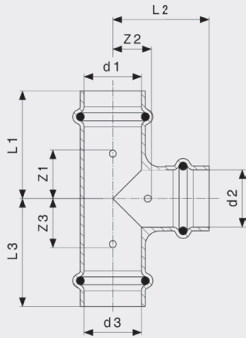
article	d	Z	L1	L2
578 299	64.0	39	82	82
578 305	76.1	46	96	93
578 312	88.9	52	102	99
578 329	108.0	61	121	119



Sanpress Crossover
- steel non-corroding
Model 2209.3

article	d	L1	L2	L3	L4	H
193 324	15	153	39	39	10	48
289 010	18	175	45	45	17	52
193 331	22	182	50	45	27	59
193 294	28	205	60	50	42	67

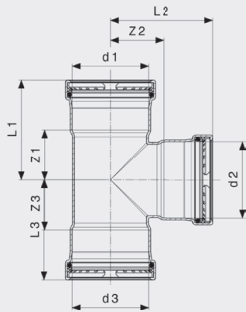
T-PIECES



Sanpress Inox G T-piece
- steel non-corroding
Model 0218

article	d1	d2	d3	Z1	Z2	Z3	L1	L2	L3
486 457	15	15	15	19	22	19	41	43	41
486 464	18	18	18	21	23	21	43	45	43
486 488	22	22	22	24	26	24	47	50	47
486 532	28	22	28	23	30	23	47	54	47
486 518	28	28	28	28	29	28	52	53	52
486 587*	35	15	35	19	32	19	45	54	45
486 570	35	28	35	26	33	26	53	57	53
486 556	35	35	35	26	26	26	53	53	53
486 600	42	28	42	25	36	25	61	60	61
486 594	42	42	42	32	32	32	68	68	68
570 477	54	28	54	21	42	21	61	66	61
486 631	54	42	54	29	38	29	69	74	69
486 624	54	54	54	39	39	39	79	79	79

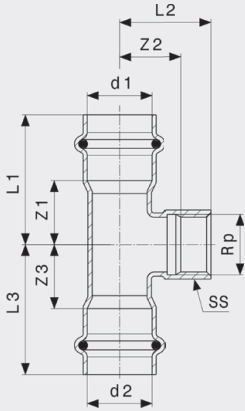
* = Discontinued, limited availability



Sanpress Inox G XL T-piece
- steel non-corroding
Model 0218XL

article	d1	d2	d3	Z1	Z2	Z3	L1	L2	L3
578 206	64.0	64.0	64.0	46	48	46	89	90	89
632 465*	76.1	22	76.1	24	47	24	74	70	74
578 213	76.1	76.1	76.1	50	54	50	100	104	100
632 502*	88.9	28	88.9	26	54	26	76	78	76
578 220	88.9	88.9	88.9	57	61	57	107	111	107
578 237	108.0	108.0	108.0	66	70	66	126	130	126

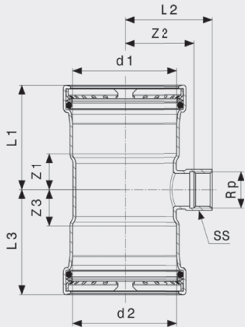
* = Discontinued, limited availability



Sanpress Inox G T-piece
- steel non-corroding
Model 0217.2

article	d1	Rp	d2	Z1	Z2	Z3	L1	L2	L3	SS
486 655	15	1/2	15	19	14	19	41	29	41	24
486 662	18	1/2	18	21	15	21	43	30	43	24
486 679	22	1/2	22	22	17	22	45	32	45	24
486 686	22	3/4	22	24	17	24	47	33	47	30
486 693	28	1/2	28	21	21	21	45	36	45	24
486 709	28	3/4	28	23	21	23	47	37	47	30
486 716	35	1/2	35	19	24	19	45	40	45	24
486 723	42	1/2	42	19	28	19	55	43	55	24
486 730	54	1/2	54	18	34	18	58	49	58	24

SS = wrench size

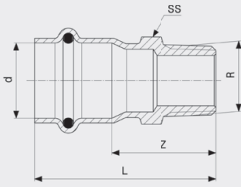


Sanpress Inox G XL T-piece
- steel non-corroding
Model 0217.2XL

article	d1	Rp	d2	Z1	Z2	Z3	L1	L2	L3	SS
578 435	64.0	3/4	64.0	25	40	25	68	56	68	30
578 466	76.1	3/4	76.1	24	46	24	74	62	74	30
578 459	76.1	2	76.1	40	48	40	90	72	90	65
578 473	88.9	3/4	88.9	24	52	24	74	68	74	30
578 480	88.9	2	88.9	40	54	40	90	79	90	65
578 497	108.0	3/4	108.0	24	62	24	84	78	84	30
578 503	108.0	2	108.0	40	72	40	100	90	100	65

SS = wrench size

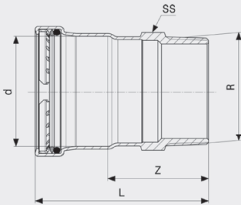
ADAPTER PIECES/ADAPTER ELBOWS



Sanpress Inox G Adapter
- steel non-corroding
Model 0211

article	d	R	Z	L	SS
486 266	15	1/2	31	53	22
486 273	15	3/4	34	56	27
486 280	18	1/2	30	52	22
486 297	18	3/4	33	55	27
486 747	22	1/2	31	54	24
486 754	22	3/4	33	56	27
486 761	22	1	37	60	36
486 778	28	3/4	32	56	30
486 785	28	1	36	60	36
486 792	35	1	38	64	36
486 808	35	1 1/4	43	69	46
486 815	42	1 1/2	45	81	50
486 822	54	2	51	91	63

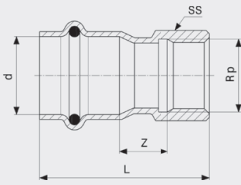
SS = wrench size



Sanpress Inox G XL Adapter
- steel non-corroding
Model 0211XL

article	d	R	Z	L	SS
632 526	76.1	2 1/2	64	114	80
632 533	88.9	3	68	118	90

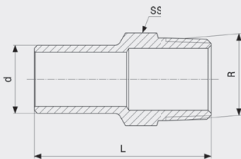
SS = wrench size



Sanpress Inox G Adapter
- steel non-corroding
Model 0212

article	d	Rp	Z	L	SS
486 839	15	1/2	12	49	24
486 846	15	3/4	11	50	30
486 853	18	1/2	11	48	24
486 860	18	3/4	11	49	30
486 877	22	1/2	11	49	24
486 884	22	3/4	11	50	30
486 891	22	1	11	53	36
486 907	28	3/4	11	51	30
486 914	28	1	11	54	36
486 921	35	1 1/4	12	60	46
486 938	42	1 1/2	15	72	55
486 945	54	2	17	82	65

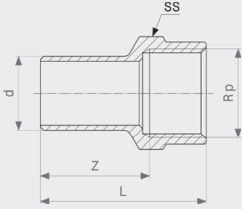
SS = wrench size



Sanpress Inox Plug-in piece
- steel non-corroding
Model 2311.1

article	d	R	L	SS
436 704	15	1/2	51	22
436 711	18	1/2	50	22
436 728	18	3/4	52	28
436 735	22	1/2	49	22
436 742	22	3/4	52	28
436 759	28	1	56	35
436 766	35	1 1/4	64	43
436 773	42	1 1/2	75	50
436 780	54	2	86	62

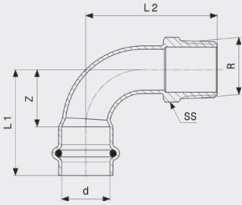
SS = wrench size



Sanpress Inox Plug-in piece
- steel non-corroding
Model 2312.1

article	d	Rp	Z	L	SS
436 797	15	1/2	32	47	26
436 803	18	1/2	31	46	26
436 810	18	3/4	34	50	30
436 827	22	1/2	31	46	26
436 834	22	3/4	33	50	30
436 841	28	3/4	30	46	30
436 858	28	1	34	53	38
436 865	35	1 1/4	37	58	47
436 872	42	1 1/2	51	72	53
436 889	54	2	54	80	70

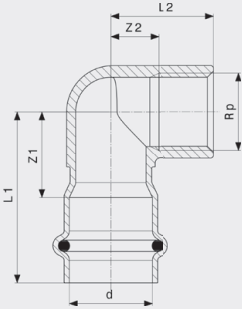
SS = wrench size



Sanpress Inox G Adapter elbow 90°
- steel non-corroding
Model 0214

article	d	R	Z	L1	L2	SS
485 993	15	1/2	16	38	44	22
486 006	18	1/2	18	40	46	22
486 013	18	3/4	18	40	50	27
486 020	22	3/4	26	49	61	27
486 037	28	1	34	58	76	36
486 044	35	1 1/4	32	59	78	46
486 358	42	1 1/2	50	87	102	50
486 365	54	2	65	105	123	63

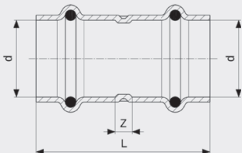
SS = wrench size



Sanpress Inox G Adapter elbow 90°
- steel non-corroding
Model 0214.2

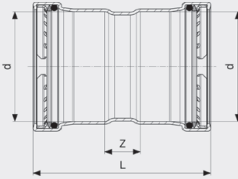
article	d	Rp	Z1	Z2	L1	L2
486 389	18	1/2	23	11	45	26
486 402	22	3/4	26	13	49	30
486 419	28	1	31	16	55	36
486 426	35	1 1/4	36	20	62	42
486 433	42	1 1/2	41	24	78	45
486 440	54	2	49	29	90	55

COUPLINGS



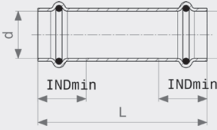
Sanpress Inox G Coupling
- steel non-corroding
Model 0215

article	d	Z	L
486 969	15	12	58
486 976	18	11	55
486 983	22	12	59
486 990	28	12	60
487 003	35	12	64
487 010	42	12	84
487 027	54	12	92



Sanpress Inox G XL Coupling
- steel non-corroding
Model 0215XL

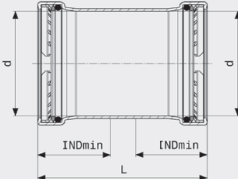
article	d	Z	L
578 244	64.0	24	110
578 558	76.1	25	125
578 565	88.9	25	125
578 572	108.0	25	145



Sanpress Inox G Sliding coupling
- steel non-corroding
Model 0215.5

article	d	L	INDmin
487 034	15	80	22
487 041	18	80	22
487 058	22	80	23
487 065	28	96	24
487 072	35	106	26
487 089	42	120	36
487 096	54	136	40

INDmin = insertion depth minimum

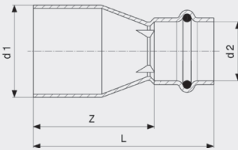


Sanpress Inox G XL Sliding coupling
- steel non-corroding
Model 0215.5XL

article	d	L	INDmin
578 589	64.0	110	43
578 596	76.1	125	50
578 602	88.9	125	50
578 619	108.0	145	60

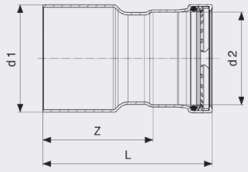
INDmin = insertion depth minimum

REDUCTIONS



Sanpress Inox G Reducer
- steel non-corroding
Model 0215.1

article	d1	d2	Z	L
487 102	18	15	36	58
487 119	22	15	35	57
487 126	22	18	37	59
487 133	28	15	50	72
487 140	28	18	47	69
487 157	28	22	42	64
487 164	35	22	51	74
487 171	35	28	43	67
487 188	42	22	65	88
487 195	42	28	64	88
487 201	42	35	54	80
487 218	54	35	71	97
487 225	54	42	65	101

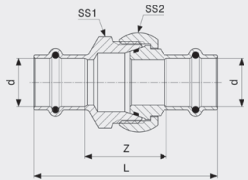


Sanpress Inox G XL Reducer
- steel non-corroding
Model 0215.1XL

article	d1	d2	Z	L
578 336	64.0	54	70	110
578 350	76.1	54	84	124
578 343	76.1	64.0	83	126
578 367	88.9	54	90	130
578 374	88.9	64.0	89	132
578 381	88.9	76.1	81	131
578 398	108.0	54	109	149
578 404*	108.0	64.0	108	151
578 411	108.0	76.1	102	152
578 428	108.0	88.9	94	144

* = Discontinued, limited availability

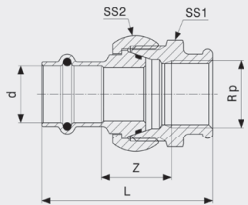
SCREW FITTINGS



Profipress G Screw fitting
- gunmetal
Model 2650

article	d	Z	L	SS1	SS2
379 254	15	33	77	31	34
379 261	18	40	84	40	41
379 278	22	38	86	40	41
379 285	28	47	94	45	48

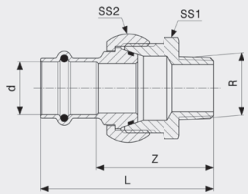
SS = Spanner size
SS = spanner size



Profipress G Adapter union
- gunmetal
Model 2652

article	d	Rp	Z	L	SS1	SS2
379 322	15	1/2	27	64	31	34
379 339	18	1/2	28	66	40	41
379 346	22	3/4	28	68	40	41
379 353	28	1	59	82	45	48

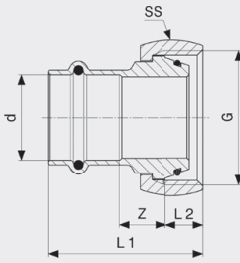
SS = Spanner size
SS = spanner size



Profipress G Adapter union
- gunmetal
Model 2654

article	d	R	Z	L	SS1	SS2
379 391	15	1/2	44	66	31	34
390 662	15	3/4	47	69	31	34
379 407	18	1/2	49	71	40	41
390 679	18	3/4	50	72	40	41
379 414	22	3/4	50	74	40	41
390 686	22	1	55	78	40	41
477 981	28	3/4	60	83	45	48
379 421	28	1	59	82	45	48

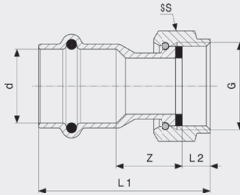
SS = Spanner size
SS = spanner size



Profifress G Connection screw fitting
- gunmetal
Model 2661

article	d	G	Z	L1	L2	SS
351 113	15	7/8	10	41	10	34
534 745	18	1 1/8	15	50	12	48
351 120	22	1 1/8	12	46	11	41
408 237	22	1 3/8	14	50	12	48
351 137	28	1 3/8	16	52	12	48

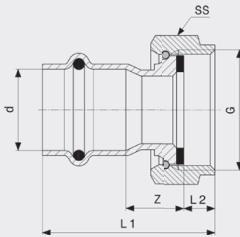
SS = wrench size



Profifress G Connection screw fitting
- gunmetal
Model 2666

article	d	G	Z	L1	L2	SS
477 455	28	1 1/4	18	52	10	46
490 829	28	1 1/2	15	50	11	52

SS = wrench size



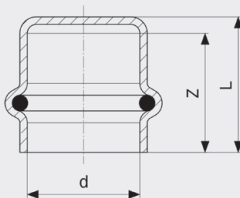
Sanpress Inox G Connection screw fitting
- steel non-corroding
Model 0263.1

article	d	G	Z	L1	L2	SS
735 821	18	3/4	15	45	8	30
735 838	22	1	16	48	8	37
735 845	28	1 1/4	18	52	10	46
735 852	35	1 1/2	18	55	10	53
735 869	42	2	24	74	14	66
735 876	54	2 3/8	24	76	12	78

SS = wrench size

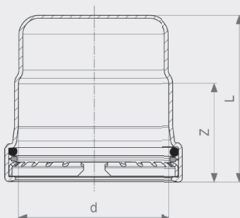
NEW

CAPS



Sanpress Inox G Cap
- steel non-corroding
Model 0256

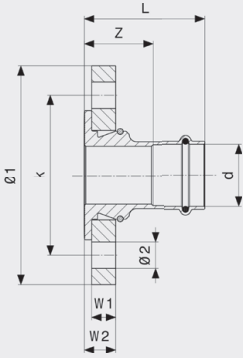
article	d	Z	L
487 232	15	22	26
487 249	18	23	26
487 256	22	24	26
487 263	28	25	28
487 270	35	26	30
487 287	42	36	40
487 294	54	40	44



Sanpress Inox G XL Cap
- steel non-corroding
Model 0256.1XL

article	d	Z	L
578 640	64.0	43	78
578 633	76.1	50	84
578 657	88.9	50	84
578 664	108.0	60	94

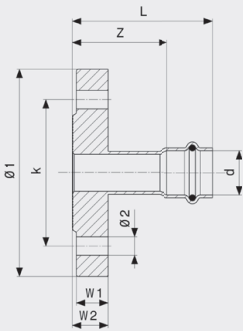
FLANGES



Profipress G Flange adapter
- gunmetal
Model 2659.5

article	DN	d	Z	L	W1	W2	Ø1	k	Ø2	n
490 669	25	28	42	65	16	21	115	85	14	4

Ø = diameter
k = bolt circle diameter
Ø = diameter
n = number of holes

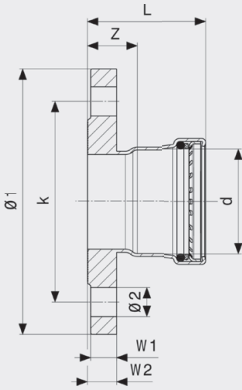


Sanpress Inox G Flange adapter
- steel non-corroding
Model 0259

NEW

article	DN	d	Z	L	k	W1	W2	Ø1	Ø2	n
735 777	20	22	48	71	75	16	18	105	14	4
735 784	25	28	44	68	85	16	18	115	14	4
735 791	32	35	44	70	100	18	16	140	18	4
735 807	40	42	57	93	110	16	18	150	18	4
735 814	50	54	57	97	125	16	18	165	18	4

k = bolt circle diameter
Ø = diameter
n = number of holes

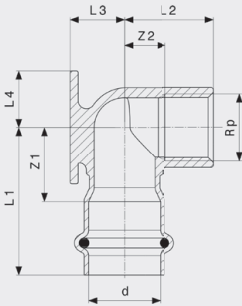


Sanpress Inox G XL Flange adapter
- steel non-corroding
Model 0259XL

article	DN	d	Z	L	W2	Ø1	k	Ø2	n
641 757	50	64.0	31	71	18	165	125	18	4
578 534	65	76.1	30	80	18	185	145	18	8
578 541	80	88.9	32	82	20	200	160	18	8
578 510	100	108.0	32	92	20	220	180	18	8

Ø = diameter
k = bolt circle diameter
Ø = diameter
n = number of holes

WALL PLATES

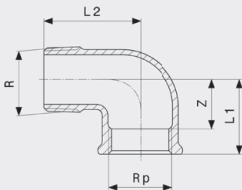


Sanpress Inox G Wall plate
- steel non-corroding
Model 0225.5

article	d	Rp	Z1	Z2	L1	L2	L3	L4
487 300	15	1/2	25	11	47	26	12	18
487 317	18	1/2	23	11	45	26	14	18
487 324	22	1/2	23	13	46	28	17	18
493 974	22	3/4	26	13	49	30	17	20

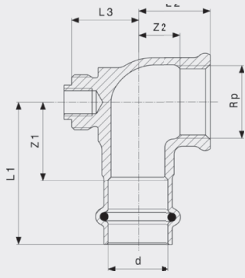
ACCESSORIES

MOUNTING ACCESSORIES FOR SINGLE-PIPE AND DOUBLE-PIPE GAS METER



Connection elbow 90°
- gunmetal
Model 2614.5

article	R	Rp	Z	L1	L2
444 792	1	1	19	38	50



Profipress G Connection elbow 90°
 - gunmetal
Model 2614.6

article	d	Rp	L1	L2	L3	Z1	Z2
475 079	22	¾	52	26	15	28	16
473 730	22	1	52	36	15	29	17
473 747	28	1	52	32	18	29	20

order code	page	order code	page	order code	page	order code	page	order code	page
193 294	5	486 181	4	487 089	10	578 589	10		
193 324	5	486 198	5	487 096	10	578 596	10		
193 331	5	486 204	5	487 102	10	578 602	10		
289 010	5	486 211	5	487 119	10	578 619	10		
351 113	12	486 228	5	487 126	10	578 633	12		
351 120	12	486 235	5	487 133	10	578 640	12		
351 137	12	486 242	5	487 140	10	578 657	12		
379 254	11	486 259	5	487 157	10	578 664	12		
379 261	11	486 266	8	487 164	10	632 465	6		
379 278	11	486 273	8	487 171	10	632 502	6		
379 285	11	486 280	8	487 188	10	632 526	8		
379 322	11	486 297	8	487 195	10	632 533	8		
379 339	11	486 358	9	487 201	10	641 757	14		
379 346	11	486 365	9	487 218	10	735 777	13		
379 353	11	486 389	9	487 225	10	735 784	13		
379 391	11	486 402	9	487 232	12	735 791	13		
379 407	11	486 419	9	487 249	12	735 807	13		
379 414	11	486 426	9	487 256	12	735 814	13		
379 421	11	486 433	9	487 263	12	735 821	12		
390 662	11	486 440	9	487 270	12	735 838	12		
390 679	11	486 457	6	487 287	12	735 845	12		
390 686	11	486 464	6	487 294	12	735 852	12		
408 237	12	486 488	6	487 300	14	735 869	12		
436 704	8	486 518	6	487 317	14	735 876	12		
436 711	8	486 532	6	487 324	14				
436 728	8	486 556	6	490 669	13				
436 735	8	486 570	6	490 829	12				
436 742	8	486 587	6	493 974	14				
436 759	8	486 594	6	534 745	12				
436 766	8	486 600	6	570 477	6				
436 773	8	486 624	6	577 476	4				
436 780	8	486 631	6	577 483	4				
436 797	9	486 655	7	577 490	4				
436 803	9	486 662	7	577 506	4				
436 810	9	486 679	7	577 513	4				
436 827	9	486 686	7	577 520	4				
436 834	9	486 693	7	577 537	4				
436 841	9	486 709	7	577 544	4				
436 858	9	486 716	7	578 206	6				
436 865	9	486 723	7	578 213	6				
436 872	9	486 730	7	578 220	6				
436 889	9	486 747	8	578 237	6				
444 792	14	486 754	8	578 244	10				
473 730	15	486 761	8	578 251	5				
473 747	15	486 778	8	578 268	5				
475 079	15	486 785	8	578 275	5				
477 455	12	486 792	8	578 282	5				
477 981	11	486 808	8	578 299	5				
485 788	4	486 815	8	578 305	5				
485 795	4	486 822	8	578 312	5				
485 801	4	486 839	8	578 329	5				
485 818	4	486 846	8	578 336	11				
485 825	4	486 853	8	578 343	11				
485 832	4	486 860	8	578 350	11				
485 849	4	486 877	8	578 367	11				
485 993	9	486 884	8	578 374	11				
486 006	9	486 891	8	578 381	11				
486 013	9	486 907	8	578 398	11				
486 020	9	486 914	8	578 404	11				
486 037	9	486 921	8	578 411	11				
486 044	9	486 938	8	578 428	11				
486 051	4	486 945	8	578 435	7				
486 068	4	486 969	9	578 459	7				
486 075	4	486 976	9	578 466	7				
486 082	4	486 983	9	578 473	7				
486 099	4	486 990	9	578 480	7				
486 105	4	487 003	9	578 497	7				
486 112	4	487 010	9	578 503	7				
486 129	4	487 027	9	578 510	14				
486 136	4	487 034	10	578 534	14				
486 143	4	487 041	10	578 541	14				
486 150	4	487 058	10	578 558	10				
486 167	4	487 065	10	578 565	10				
486 174	4	487 072	10	578 572	10				

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0215.1	10								
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0259	13								
0259XL	14								
0263.1	12								
2209.3	5								
2311.1	8								
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